



I. **DIMENSIONS**

- A. Widths: 96" and 102"
- B. Heights: 40", 44", 48", and 56"

II. **CONSTRUCTION**

- A. 12 ga. (.105") skin sheet with punched hole window, and formed one-piece construction for added durability and better appearance.
- B. 4" structural channel stakes for rigid support and strength.
- C. Inner stakes are designed to be welded directly to the platform runsills.
- D. Punched hole window locations correspond to specific chassis cab window locations.
- F. 56" bulkhead is a (2) piece design for added strength along the top rolled edge.
- G. Includes installation package.

III. **PAINT**

Black Acrylic E-Coat

A. Pre-Paint Preparation and Topcoat – Electrocoat Process

*All product goes through a multi-stage immersion cleaning and rinsing process to thoroughly clean all surfaces.

*The product is then immersed in a chemical bath to prep the steel for optimum zinc phosphate adhesion prior to immersion in the zinc phosphate tank.

*The zinc phosphate stage then puts a base zinc crystalline structure on the steel for superior paint adhesion.

*A subsequent sealer rinse tank seals the pretreated surface to optimize corrosion resistance.

*Two reverse osmosis rinse tanks insure the product is free from mineral deposits prior to painting.

*The product is then immersed in an acrylic electro – deposition tank when a high gloss black acrylic topcoat is charged onto the product.

*After two final permeate rinse tanks remove any excess acrylic material and insure a consistent surface finish, the product is oven cured at 350 degrees to fully crosslink and cure the electrocoat topcoat providing an extremely durable and rust resistant finish.



IV. WEIGHTS (approximate)

40" x 96"	233 lbs.
40" x 102"	243 lbs.
44" x 96"	345 lbs.
44" x 102"	357 lbs.
48" x 96"	276 lbs.
48" x 102"	288 lbs.
56" x 96"	322 lbs.
56" x 102"	337 lbs.