



I. DIMENSIONS

- A. 40" high x 96" wide

II. CONSTRUCTION

- A. 12 ga. (.0105") skin sheet with punched hole window and formed corrugation for added strength.
- B. All skin sheets are formed one-piece construction for added durability and better appearance.
- C. Punched hole window dimensions correspond to specific chassis cab window locations.
- D. Skin sheets welded to 13 GA. (.090") galvanized steel hat sectioned steel stakes.
- E. 14 GA. (.075") vertical end post supports - formed "c" shape.
- F. Includes installation hardware.

III. PAINT

Black Acrylic E-Coat

- A. Pre-Paint Preparation and Topcoat – Electrocoat Process

*All product goes through a multi-stage immersion cleaning and rinsing process to thoroughly clean all surfaces.

*The product is then immersed in a chemical bath to prep the steel for optimum zinc phosphate adhesion prior to immersion in the zinc phosphate tank.

*The zinc phosphate stage then puts a base zinc crystalline structure on the steel for superior paint adhesion.

*A subsequent sealer rinse tank seals the pretreated surface to optimize corrosion resistance.

*Two reverse osmosis rinse tanks insure the product is free from mineral deposits prior to painting.

*The product is then immersed in an acrylic electro – deposition tank when a high gloss black acrylic topcoat is charged onto the product.

*After two final permeate rinse tanks remove any excess acrylic material and insure a consistent surface finish, the product is oven cured at 350 degrees to fully crosslink and cure the electrocoat topcoat providing an extremely durable and rust resistant finish.

IV. WEIGHT (approximate)

- A. 48" x 96" 210 lbs.